



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01

Job Sheet 172446



Part No: RBE350A94-2708-01

Job Qty: 3 ea

Part Name: Tail Rotor Blade Locking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		3/8/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	3 pcs		3/9/18	0.08	0.60	Small Fab-9		MLC DAS
110	QC	3 pcs		3/9/18	0.00	0.00	QC5		38
130	Packaging	3 pcs		3/9/18	0.00	0.00	Packaging3-2		5/18-07-12 GA 141
140	QC21-FG	3 Ea		3/9/18	0.00	0.00	QC21		

Part Op 100 - 1-Fabricate lanyard as per DWG. sheet 1 note 7. 2-Assemble as per DWG. sheet 1.
Descriptions: 130 - Identify and Stock

DAS JUL 12 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	6 Ea (2 ea)	90-Start up Operation	5059248
90866A030	Wing Nut 5/16" - 18	3 Ea (1 ea)	90-Start up Operation	5036545
CL-2-C	Lanyard Wire	4.5000 ft (1.5 ea)	90-Start up Operation	5026878
NAS 1756-12	Remove Before Flight	3 (1 ea)	90-Start up Operation	5059639
RBE350A94-2708-01-01	Slide	3 Ea (1 ea)	90-Start up Operation	5047129
RBE350A94-2708-01-15	Rod Assembly	3 Ea (1 ea)	90-Start up Operation	5053070

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31 LAO26	6	604	0
	90866A030 BAX6	3	100	0
	CL-2-C 6025	5	503	0
	NAS 1756-12	3	0	0
	RBE350A94-2708-01-01 GA 141	3	6	0
	RBE350A94-2708-01-15 141	3	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



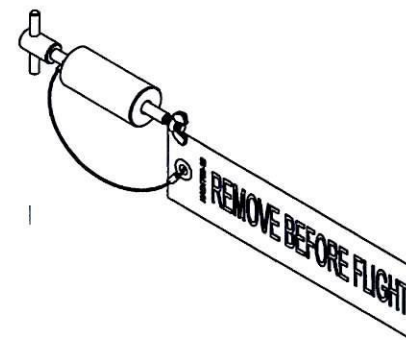
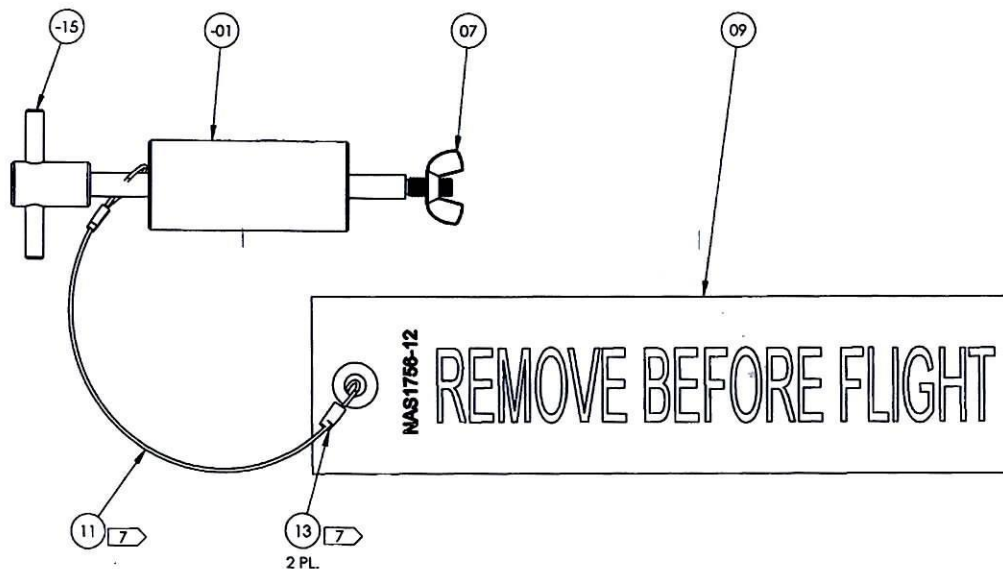
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																							
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Description Work O Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K6A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaero.com Date: 07/11/18 Container No: S090971 Part: RBE350A94 - 2708 - 01 Job No: 172446 Serial No/Batch: S090971 Revision: G Inspector: _____ Exp Date: _____ Instructions: _____ Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																															
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ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-01	1	RBE350A94-2708-01-01	SLIDE	4	-01 CH'D DIM WAS Ø.402 IS Ø.402 Ø.48 X 90°. -03 CH'D P.F. HOLE WAS Ø.3112 TO .3117 P.F. -05 IS Ø.3116 TO .3122 P.F. -05, CH'D FINISH WAS BLACK ANODIZE IS BLADE OXIDE	-	3/10/2014	DPD	GE
-15	1	RBE350A94-2708-01-15	ROD ASSY	5	-13 ADDED TO BOM, ADDED MISSING DIM 2X .88 TO SHT 1.	15-0211	8/14/2015	RJC	JAG
07	1	McMaster#90866A030	WING NUT 5/16"-18	6	UPDATED TO NEW STANDARDS. -03 CH'D THREAD CLASS WAS 2B IS 2A. CH'D DIM WAS Ø.3122/.3116 THRU P.F. -05 IS Ø.3122/.3116 THRU ALL (P.F. -05); ADDED FINISH SPEC.	16-0258	12/5/2016	SM	JAG
09	1	NAS 1756-12	REMOVE BEFORE FLIGHT	G	ASSY -15 ADDED & DIMENSION 2X .88 REMOVED, TEMPLATE UPDATED, McM# ADDED TO CARR-LANE DESCRIPTION, ASSY NOTE ADDED	17-804	01/02/2018	VM	ML
11	AR	CARR-LANE #CL-2-C or McMaster#3461T44	LANYARD 1/16" NYLON COATED						
13	2	McMaster#3896T31	FERRULE 1/16" DIA. x 3/8"						



RBE350A94-2708-01 TAIL ROTOR BLADE LOCKING TOOL

- NOTES:**
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) CRIMP FERRULES ONTO 12" LONG LANYARD AS SHOWN

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TAIL ROTOR BLADE LOCKING TOOL	
PART NO. RBE350A94-2708-01	REV G
TOOL NO. RBE350A94-2708-01	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PDS ASSE 174-28-2999 DIMENSIONS APPLY AFTER FINISHING
DESIGNED BY: VM 01/02/2018	TOLERANCES: XX ±.01 FRACTIONS ± 1/8 X ±.1 ANGLES ±.5° SURFACE ROUGHNESS
DRAWN BY: VM 01/02/2018	SCALE: NTS
CHECKED BY: VM 01/02/2018	SHEET 1 OF 4
MFG REVIEW BY: DD 01/03/2018	COPYRIGHT © 2017 BY DART AEROSPACE LTD
APPROVED BY: ML 01/08/2018	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.